

# Elevator Safety Division





# Elevator Safety Division

Robert Capuani

Division Director

312-814-8734

*robert.capuani@illinois.gov*

Chet Janus Inspector



# OSFM Tech Services

- Claude Schultes



# Elevator Inspection Service Co. (EIS)

Anthony DiBiase



# Agenda

Elevator Division Overview

Machine Room-Less (MRL)

Fireman's Recall

# Statistics

Incidents involving elevators and escalators each year in the United States :

- 30 Deaths
- 17,000 Serious Injuries

# Elevator Safety Act

- The Elevator Safety Act passed in 2003
- Administrative Rules became effective April 2007 allowing the OSFM to enforce the provisions of the Act.
- Before this Act there was no conveyance regulation in the State

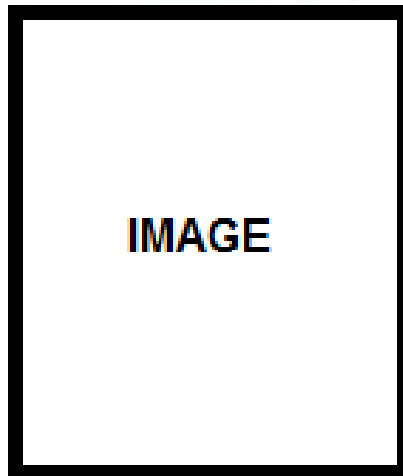
# Objectives

- To ensure public safety by the registration and certification of all conveyances within Illinois.
- To ensure public safety by licensing qualified elevator contractors, mechanics, inspection companies and inspectors.
- Required annual inspections of all conveyances to ensure that they are in proper working order.
- The Office of the Illinois State Fire Marshal oversees compliance with the Elevator Safety Act.

# Elevator Safety Statistics

- Registered 35,042 Elevators
- 2,300 Licensed Mechanics
- 351 Licensed Inspectors
- 136 Licensed Contractors
- 63 Licensed Inspection Companies
- 1,141 Apprentice License

# Mechanic License



Illinois Office of the State Fire Marshal  
Elevator Safety Division

**THIS IS TO CERTIFY THAT**

**NAME**

**Elevator Mechanic License**

HAS MET ALL THE REQUIREMENTS AND IS DULY AUTHORIZED TO  
PERFORM SUCH WORK AS SET FORTH BY THE ELEVATOR SAFETY  
REVIEW BOARD IN THIS STATE.

License # IL **NUMBER**

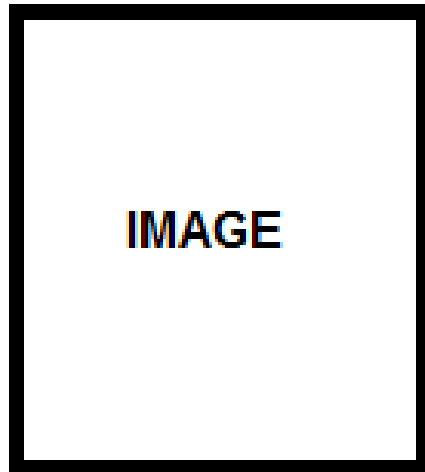
Expires: 03/26/2017

A handwritten signature in black ink, appearing to read "Matt Perez", written over a horizontal line.

Matt Perez

STATE FIRE MARSHAL

# (Mechanic's) Apprentice



Illinois Office of the State Fire Marshal  
Elevator Safety Division

**THIS IS TO CERTIFY THAT**

**NAME**

**Elevator Apprentice or Helper**  
**Registration**

IS AUTHORIZED BY THE OFFICE OF THE STATE FIRE MARSHAL TO  
PERFORM WORK WITHIN THE ELEVATOR INDUSTRY UNDER THE DIRECT  
SUPERVISION OF A LICENSED ELEVATOR MECHANIC OR LICENSED  
LIMITED ELEVATOR MECHANIC AS SET FORTH BY THE ELEVATOR  
SAFETY REVIEW BOARD IN THIS STATE ISSUED THIS DAY 07/28/2016.

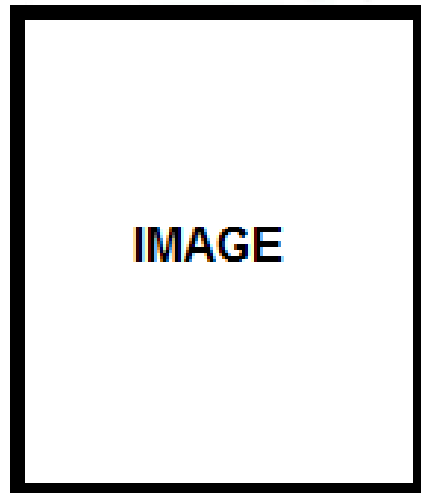
**License # II** **NUMBER**

A handwritten signature in black ink, appearing to read "Matt Perez", written over a horizontal line.

Matt Perez

STATE FIRE MARSHAL

# Inspector License



Illinois Office of the State Fire Marshal  
Elevator Safety Division

**THIS IS TO CERTIFY THAT**

**NAME**

**Elevator Inspector License**

HAS MET ALL THE REQUIREMENTS AND IS DULY AUTHORIZED TO  
PERFORM SUCH WORK AS SET FORTH BY THE ELEVATOR SAFETY  
REVIEW BOARD IN THIS STATE.

License # IL- **NUMBER**

Expires: **07/31/2018**

  
MATT PEREZ  
STATE FIRE MARSHAL

# Qualified Elevator Inspector

- Inspectors must be QEI certified to qualify for an Illinois Inspectors License

# Codes

- All conveyances shall be designed, constructed, installed, operated, inspected, tested, maintained, altered and repaired in accordance with the following standards and safety codes:
- American Society of Mechanical Engineers (ASME)  
Three Park Avenue  
New York NY 10016-5990

## **New Construction and Alterations**

- Safety Code for Elevators and Escalators (ASME A17.1-2013/CSA B44-2013) and Performance-Based Safety Code for Elevators and Escalators (ASME A17.7-2007/CSA B44.7-07)

# Codes

## Existing Conveyances

- Safety Code for Existing Elevators and Escalators (ASME A17.3-2005), but only as required under Section 35(h) and (i) of the Act and subsection (d) of this Section

# Codes

## Basis for Certifying Inspectors

- Standard for the Qualification of Elevator Inspectors (ASME QEI-1-2013).

# Codes

- **Handicapped Lifts**
- Safety Standard for Platform Lifts and Stairway Chairlifts (ASME A18.1-2011)

# Codes

- American Society of Civil Engineers (ASCE)  
1801 Alexander Bell Drive  
Reston VA 20191-4400
- Automated People Mover Standards  
(ANSI/ASCE/T&DI 21-13).

# Codes

- American Society of Mechanical Engineers (ASME)  
Three Park Avenue  
New York NY 10016-5990
- Guide for Inspection of Elevators, Escalators, and  
Moving Walks (ASME A17.2-2012)

# Elevator Inspection Form



## ELEVATOR INSPECTION FORM



Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City St Zip \_\_\_\_\_  
 Phone \_\_\_\_\_ Fax \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Code Edition: ASME A17.1 \_\_\_\_\_ A17.3 \_\_\_\_\_  
 V/T/C \_\_\_\_\_  
 ID # \_\_\_\_\_ Convey # \_\_\_\_\_  
 Inspection & Test ☐ Routine ☐ Periodic ☐ Acceptance  
 Power \_\_\_\_\_ FL/PT \_\_\_\_\_  
 Capacity \_\_\_\_\_ Em Ph \_\_\_\_\_  
 Em Light \_\_\_\_\_

	OK	NG	NA		OK	NG	NA		OK	NG	NA
<b>1. ELEVATOR-INSIDE OF CAR</b>											
1.1 Door reopening device	<input type="checkbox"/>	<input type="checkbox"/>	2.24	(T) AC drives from a DC source	<input type="checkbox"/>	<input type="checkbox"/>	3.25	(T) Car, overhead, & deflector sheaves	<input type="checkbox"/>	<input type="checkbox"/>	
1.2 Stop switches	<input type="checkbox"/>	<input type="checkbox"/>	2.25	(T) Traction sheaves	<input type="checkbox"/>	<input type="checkbox"/>	3.26	(T) Broken rope, chain, or tape switch	<input type="checkbox"/>	<input type="checkbox"/>	
1.3 Operating control devices	<input type="checkbox"/>	<input type="checkbox"/>	2.26	(T) Secondary & deflector sheaves	<input type="checkbox"/>	<input type="checkbox"/>	3.27	Crosshead dam plate & rope data tags	<input type="checkbox"/>	<input type="checkbox"/>	
1.4 Sills & car door	<input type="checkbox"/>	<input type="checkbox"/>	2.27	(T) Rope fastenings	<input type="checkbox"/>	<input type="checkbox"/>	3.28	Counterweight & counterweight buffer	<input type="checkbox"/>	<input type="checkbox"/>	
1.5 Car lighting & receptacles	<input type="checkbox"/>	<input type="checkbox"/>	2.28	(T) Terminal stopping devices	<input type="checkbox"/>	<input type="checkbox"/>	3.29	Counterweight safeties	<input type="checkbox"/>	<input type="checkbox"/>	
1.6 Car emergency signal-lighting	<input type="checkbox"/>	<input type="checkbox"/>	2.29	(T) Car & counterweight safeties	<input type="checkbox"/>	<input type="checkbox"/>	3.30	Speed test	<input type="checkbox"/>	<input type="checkbox"/>	
1.7 Car door or gate	<input type="checkbox"/>	<input type="checkbox"/>	2.30	Hydraulic power unit	<input type="checkbox"/>	<input type="checkbox"/>	3.31	Slack rope device-roped hydr elevs (*)	<input type="checkbox"/>	<input type="checkbox"/>	
1.8 Door closing force	<input type="checkbox"/>	<input type="checkbox"/>	2.31	Relief valves	<input type="checkbox"/>	<input type="checkbox"/>	3.32	Traveling sheave-roped hydr elevs (*)	<input type="checkbox"/>	<input type="checkbox"/>	
1.9 Power closing of doors or gates	<input type="checkbox"/>	<input type="checkbox"/>	2.32	Control valve	<input type="checkbox"/>	<input type="checkbox"/>	3.33	(T) Compensating ropes & chains	<input type="checkbox"/>	<input type="checkbox"/>	
1.10 Power opening of doors or gates	<input type="checkbox"/>	<input type="checkbox"/>	2.33	Tanks	<input type="checkbox"/>	<input type="checkbox"/>	<b>4. ELEVATOR-OUTSIDE HOISTWAY</b>				
1.11 Car vision panels & glass car doors	<input type="checkbox"/>	<input type="checkbox"/>	2.34	Flexible hydr hose & firing assemblies	<input type="checkbox"/>	<input type="checkbox"/>	4.1	Car platform guard	<input type="checkbox"/>	<input type="checkbox"/>	
1.12 Car enclosure	<input type="checkbox"/>	<input type="checkbox"/>	2.35	Supply line & shutoff valve	<input type="checkbox"/>	<input type="checkbox"/>	4.2	Hoistway doors	<input type="checkbox"/>	<input type="checkbox"/>	
1.13 Emergency exit	<input type="checkbox"/>	<input type="checkbox"/>	2.36	Hydraulic cylinders	<input type="checkbox"/>	<input type="checkbox"/>	4.3	Vision panels	<input type="checkbox"/>	<input type="checkbox"/>	
1.14 Ventilation	<input type="checkbox"/>	<input type="checkbox"/>	2.37	Pressure switch	<input type="checkbox"/>	<input type="checkbox"/>	4.4	Hoistway door locking devices	<input type="checkbox"/>	<input type="checkbox"/>	
1.15 Signs & operating device symbols	<input type="checkbox"/>	<input type="checkbox"/>	2.38	Roped water hydraulic elevators	<input type="checkbox"/>	<input type="checkbox"/>	4.5	Access to hoistway	<input type="checkbox"/>	<input type="checkbox"/>	
1.16 Rated load, platform area, & dam plate	<input type="checkbox"/>	<input type="checkbox"/>	2.39	Low oil protection	<input type="checkbox"/>	<input type="checkbox"/>	4.6	Power closing of hoistway doors	<input type="checkbox"/>	<input type="checkbox"/>	
1.17 Standby power operation	<input type="checkbox"/>	<input type="checkbox"/>	2.40	Inspection control	<input type="checkbox"/>	<input type="checkbox"/>	4.7	Sequence operation	<input type="checkbox"/>	<input type="checkbox"/>	
1.18 Estimated opening of car or hoistway doors	<input type="checkbox"/>	<input type="checkbox"/>	2.41	Maintenance records	<input type="checkbox"/>	<input type="checkbox"/>	4.8	Hoistway enclosure	<input type="checkbox"/>	<input type="checkbox"/>	
1.19 Car Ride	<input type="checkbox"/>	<input type="checkbox"/>	2.42	Static control	<input type="checkbox"/>	<input type="checkbox"/>	4.9	Elevator parking devices	<input type="checkbox"/>	<input type="checkbox"/>	
<b>2. ELEVATOR-MACHINE ROOM</b>				<b>5. ELEVATOR-TOP OF CAR</b>			4.10	Emergency doors in blind hoistways	<input type="checkbox"/>	<input type="checkbox"/>	
2.1 Access to machine space	<input type="checkbox"/>	<input type="checkbox"/>	3.1	Top-of-car stop switch	<input type="checkbox"/>	<input type="checkbox"/>	4.11	(T) Separate counterweight hoistway	<input type="checkbox"/>	<input type="checkbox"/>	
2.2 Headroom	<input type="checkbox"/>	<input type="checkbox"/>	3.2	Car top light & outlet	<input type="checkbox"/>	<input type="checkbox"/>	4.12	Standby power selection switch	<input type="checkbox"/>	<input type="checkbox"/>	
2.3 Lighting & receptacles	<input type="checkbox"/>	<input type="checkbox"/>	3.3	Top-of-car operating device	<input type="checkbox"/>	<input type="checkbox"/>	4.13	Inspection control	<input type="checkbox"/>	<input type="checkbox"/>	
2.4 Machine space	<input type="checkbox"/>	<input type="checkbox"/>	3.4	Normal terminal stopping devices	<input type="checkbox"/>	<input type="checkbox"/>	<b>6. ELEVATOR-FIRE</b>				
2.5 Housekeeping	<input type="checkbox"/>	<input type="checkbox"/>	3.5	Clearances, refuge space standard railing	<input type="checkbox"/>	<input type="checkbox"/>	6.1	Pit access, lighting, stop switch, & condition	<input type="checkbox"/>	<input type="checkbox"/>	
2.6 Ventilation	<input type="checkbox"/>	<input type="checkbox"/>	3.6	Final & emerg terminal stopping devices	<input type="checkbox"/>	<input type="checkbox"/>	5.2	Bottom clearance, runby & min. refuge space	<input type="checkbox"/>	<input type="checkbox"/>	
2.7 Fire extinguisher	<input type="checkbox"/>	<input type="checkbox"/>	3.7	Car leveling & anticreep devices	<input type="checkbox"/>	<input type="checkbox"/>	5.3	(T) Final & emergency terminal stopping devices	<input type="checkbox"/>	<input type="checkbox"/>	
2.8 Pipes, wiring, & ducts	<input type="checkbox"/>	<input type="checkbox"/>	3.8	Top emergency exit	<input type="checkbox"/>	<input type="checkbox"/>	5.4	Normal terminal stopping devices	<input type="checkbox"/>	<input type="checkbox"/>	
2.9 Guarding of exposed auxiliary equipment	<input type="checkbox"/>	<input type="checkbox"/>	3.9	Floor & emerg identification numbering	<input type="checkbox"/>	<input type="checkbox"/>	5.5	Traveling cables	<input type="checkbox"/>	<input type="checkbox"/>	
2.10 Ring of elevators, machines, disconnects	<input type="checkbox"/>	<input type="checkbox"/>	3.10	Hoistway construction	<input type="checkbox"/>	<input type="checkbox"/>	5.6	Governor-rope tension devices	<input type="checkbox"/>	<input type="checkbox"/>	
2.11 Disconnecting means & control	<input type="checkbox"/>	<input type="checkbox"/>	3.11	Hoistway smoke control	<input type="checkbox"/>	<input type="checkbox"/>	5.7	Car frame & platform	<input type="checkbox"/>	<input type="checkbox"/>	
2.12 Controller wiring, fuses, grounding, etc.	<input type="checkbox"/>	<input type="checkbox"/>	3.12	Pipes, wiring & ducts	<input type="checkbox"/>	<input type="checkbox"/>	5.8	Car safeties & guiding memb-incl roped-hydr elev(*)	<input type="checkbox"/>	<input type="checkbox"/>	
2.13 Governor, overspeed switch, & seal	<input type="checkbox"/>	<input type="checkbox"/>	3.13	Windows, projections, recesses, & setbacks	<input type="checkbox"/>	<input type="checkbox"/>	5.9	(T) Buffers & emerg terminal speed limiting devices	<input type="checkbox"/>	<input type="checkbox"/>	
2.14 Code data plate	<input type="checkbox"/>	<input type="checkbox"/>	3.14	Hoistway clearances	<input type="checkbox"/>	<input type="checkbox"/>	5.10	(T) Compensating chains, ropes & sheaves	<input type="checkbox"/>	<input type="checkbox"/>	
2.15 (T) Static control	<input type="checkbox"/>	<input type="checkbox"/>	3.15	Multiple hoistways	<input type="checkbox"/>	<input type="checkbox"/>	5.11	Plunger & cylinder	<input type="checkbox"/>	<input type="checkbox"/>	
2.16 (T) Overhead beam & fastenings	<input type="checkbox"/>	<input type="checkbox"/>	3.16	Traveling cables & junction boxes	<input type="checkbox"/>	<input type="checkbox"/>	5.12	Car buffer	<input type="checkbox"/>	<input type="checkbox"/>	
2.17 (T) Drive machine brake	<input type="checkbox"/>	<input type="checkbox"/>	3.17	Door & gate equipment	<input type="checkbox"/>	<input type="checkbox"/>	5.13	Guiding members	<input type="checkbox"/>	<input type="checkbox"/>	
2.18 (T) Traction drive machines	<input type="checkbox"/>	<input type="checkbox"/>	3.18	Car frame & sills	<input type="checkbox"/>	<input type="checkbox"/>	5.14	Supply piping	<input type="checkbox"/>	<input type="checkbox"/>	
2.19 (T) Gears, bearings, & flexible coupling	<input type="checkbox"/>	<input type="checkbox"/>	3.19	Guide rails fastening & equipment	<input type="checkbox"/>	<input type="checkbox"/>	<b>6. ELEVATOR-FIRE SERVICE</b>				
2.20 (T) Winding drum match & slack cable dev	<input type="checkbox"/>	<input type="checkbox"/>	3.20	Governor rope	<input type="checkbox"/>	<input type="checkbox"/>	PH 1 ONLY	<input type="checkbox"/>	<input type="checkbox"/>		
2.21 (T) Belt or chain-drive machine	<input type="checkbox"/>	<input type="checkbox"/>	3.21	Governor releasing carrier	<input type="checkbox"/>	<input type="checkbox"/>	PH 1 & PH 2	<input type="checkbox"/>	<input type="checkbox"/>		
2.22 (T) Motor generator	<input type="checkbox"/>	<input type="checkbox"/>	3.22	Wire rope fastening & hitch plate	<input type="checkbox"/>	<input type="checkbox"/>					
2.23 (T) Absorption of regenerated power	<input type="checkbox"/>	<input type="checkbox"/>	3.23	Suspension rope	<input type="checkbox"/>	<input type="checkbox"/>					
	<input type="checkbox"/>	<input type="checkbox"/>	3.24	(T) Top counterweight clearance	<input type="checkbox"/>	<input type="checkbox"/>					

COMMENTS:

OK-meets requirement NG-insert number to identify comment NA-not applicable (T) Traction Cars (\*) installed under A17.1b-1989 and later editions

THIS IS THE OFFICIAL INSPECTION FORM APPROVED BY THE OFFICE OF THE STATE FIRE MARSHAL, DIVISION OF ELEVATOR SAFETY.  
THE ELEVATOR SAFETY ACT PA 91-0873/120 MANDATES EACH CONVEYANCE BE INSPECTED ANNUALLY.

(P) FAIL - RE-INSPECT IN \_\_\_\_\_ DAYS  
 (P) PASS - CONDITION GOOD -  
 Approved for Certificate

Elevator Co / Building Representative

Elev Co Lic # IL \_\_\_\_\_



Elev Mech # IL \_\_\_\_\_

Inspector's Signature

Inspector QEI#

Inspector's Lic # IL \_\_\_\_\_

# Escalator Inspection Form

 <b>ESCALATOR INSPECTION FORM</b> 		Date: _____ Code Edition: ASME A 17.1 _____ A17.3 _____ V/T/C _____ ID # _____ Convey # _____
(Your Inspection Company Name) (Street Address) (City, State, Zip) Phone (224) 123-4567 / Fax (224) 123-4568		Inspection & Test <input type="checkbox"/> Routine <input type="checkbox"/> Periodic <input type="checkbox"/> Acceptance Power _____ Capacity _____ fpm
ess _____ Unit _____ Name _____ Make _____ Rep. _____ Speed _____ e No. _____		

ESCALATOR - EXTERNAL	OK NG NA	8. ESCALATOR - INTERNAL	OK NG NA
General fire protection	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.1 Machinery space access, lighting, receptacle, and condition	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Geometry	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.2 Stop switch	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Handrails	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.3 Controller and wiring	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Entrance and egress ends	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.4 Drive machine and brake	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Lighting	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.5 Speed governor	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Caution signs	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.6 Broken drive chain and disconnected motor safety device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Combplate and comb step impact device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.7 Reversal stop switch	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Deck barricades and antislid devices	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.8 Broken step chain device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Steps and upthrust device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.9 Step upthrust device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Operating and safety devices	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.10 Missing step device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Skirt obstruction device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.11 Step level device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Egress restriction (rolling shutter) device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.12 Steps, step chains, and trusses	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Egress Restriction (rolling shutter) device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.13 Handrail systems and safety devices	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Speed	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.14 Code data plate	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Balustrades	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.15 Response to smoke detectors	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Ceiling intersection guards	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	8.16 Step lateral displacement device	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
Step/skirt clearances, panels, and performance index	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		
Outdoor protection	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		

**REMARKS:**

OK=meets requirement NG=insert number to identify comment NA=not applicable

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THE ELEVATOR SAFETY ACT PA 92-0873/120 MANDATES EACH CONVEYANCE BE INSPECTED ANNUALLY.

ALL - RE-INSPECT IN _____ DAYS ASS - CONDITION GOOD - Approved for Certificate	Elevator Company Representative _____ Elev Co Lic # IL _____ Elev Mech Lic # IL _____	Inspector's Signature _____ Inspector QE# _____ Inspector's Lic # IL _____
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Date: \_\_\_\_\_  
Code Edition: ASMEA18.1 \_\_\_\_\_  
V/T/C \_\_\_\_\_  
ID # \_\_\_\_\_ Convey # \_\_\_\_\_

Address _____	Unit _____	Inspection & Test _____	<input type="checkbox"/> Routine	<input type="checkbox"/> Periodic	<input type="checkbox"/> Acceptance
Bldg. Name _____	Make _____	Power _____	FL/PT _____		
Bldg. Rep. _____	Speed _____	fpm Capacity _____	Em Ph _____		
Phone No. _____			Em Light _____		

10.2.2.1 INSIDE PLATFORM INSPECTIONS		OK	NG	NA	10.2.2.3 INSIDE RUNWAY		OK	NG	NA
a.	Stop Switches	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	a.	Platform Overhead Deflector Switches	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
b.	Operating Control Devices	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	b.	Normal Terminal Stopping Switches	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
c.	Floor and Landing Sill	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	c.	Final Terminal Stopping Switches	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
d.	Lighting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	d.	Broken Rope, Chain, or Tape Switch	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
e.	Emergency Signal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	e.	Counterweight	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
f.	Door or Gate	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	f.	Head Room	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
g.	Enclosure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	g.	Slack Rope Devices	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
h.	Floor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	h.	Traveling Sheave	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
i.	Signals and Operating Symbols	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	i.	Platform Safeties & Guiding Members	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
j.	Rated Load / Platform FL Area / Data Plate	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	j.	Runway Construction	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
k.	Ride	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	k.	Pipes, Wiring, & Ducts	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>10.2.2.2 MACHINE INSPECTIONS</b>					<b>10.2.2.4 OUTSIDE RUNWAY INSPECTIONS</b>				
a.	Enclosure of Machine Space	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	l.	Runway Clearances	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
b.	Guarding of Exposed Aux Eq	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	m.	Traveling Cables & Junction Boxes	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
c.	Overhead Beam & Fastenings	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	n.	Door & Gate Equipment	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
d.	Drive Machine Brake	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	o.	Platform Frame	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
e.	Traction Drive Machines	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	p.	Guide Rails Fastenings & Equipment	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
f.	Gears and Bearings	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	q.	Governor Rope	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
g.	Winding Drum Machine	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	r.	Governor Releasing Carrier	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
h.	Belt or Chain Drive Machine	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	s.	Wire Rope Fastenings & Hitch Plate	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
i.	Traction Sheaves	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	t.	Suspension Rope	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
j.	Secondary & Deflector Sheaves	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	u.	Compensation Ropes & Chains	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
k.	Rope Fastenings	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
l.	Slack Rope Devices	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	a.	Runway Doors	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
m.	Governor, Overspeed Device & Seal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	b.	Runway Door Locking Devices	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
n.	Platform Safeties	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	c.	Runway Enclosure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
o.	Hydraulic Power Unit	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
p.	Control Valves	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
q.	Hydraulic Cylinders	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					

OK-meets requirement NG-insert number to identify comment NA-not applicable

Inspector's Lic # IL \_\_\_\_\_

# Violations

- Property owners shall have 30 days from the date of the published inspection report to be in full compliance by correcting the violations

# Certificate



Robert Capuani  
Director, Elevator Safety

A handwritten signature in black ink, appearing to read "Robert Capuani".

## Certificate of Operation Illinois Office of the State Fire Marshal Elevator Safety Division

<http://www.sfm.illinois.gov>



Matt Perez  
State Fire Marshal

A handwritten signature in black ink, appearing to read "Matt Perez".

This is to certify that this conveyance has met the required safety inspection and tests in accordance with the Rules adopted pursuant to the Illinois Elevator Safety and Regulation Act, 225 ILCS 312.

Location

Name of Location

Address Line 1  
Address Line 2

Inspected By

NAME OF INSPECTOR

Conveyance #

**H00 1234**

Serial #

**123456**

Capacity

**2500 Lbs.**

Date Inspected

**10/29/2015**

Expiration Date

**11/14/2016**



# Expired Certificate

How the OSFM insures  
compliance

## Additional Inspector Responsibilities

- Inspectors must verify that each conveyance:
  - is registered,
  - has a Code Data Plate to inspect to the proper code year, and
  - has a Maintenance Control Program

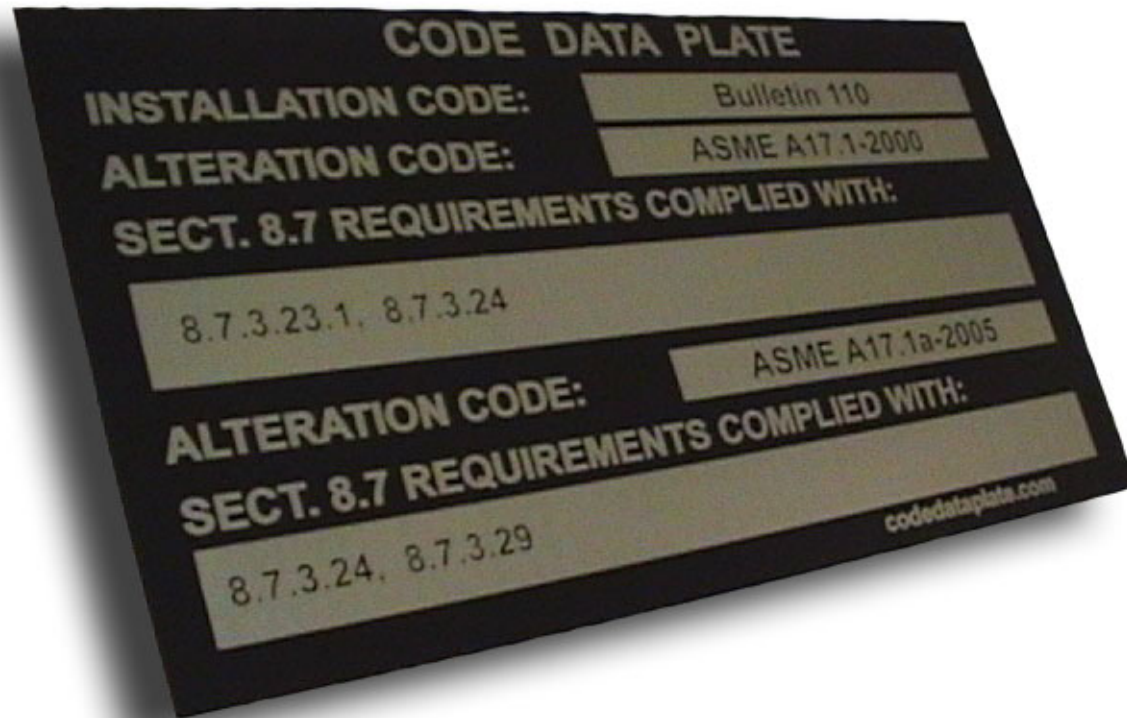
# Registration Tag



# OSFM Database

- OSFM Database

# Code Data Plate



# Maintenance Control Program

- Building owners are responsible for having an MCP for each elevator or escalator in the facility, and the contracted maintenance company is responsible for providing and following that plan.
- MCPs may be developed by the equipment manufacturer or a third-party maintenance professional or consultant;
- Maintenance records and repair/replacement records must be available for viewing on site (either physical or electronic);
- MCPs can be very specific to an elevator's intended use
  - Example: the same elevator model may be installed at one location in a three-story public school and down the street in a three-story church or synagogue; the maintenance plans for each elevator can and should anticipate passenger demand (e.g., two days per week of high usage in the church, five days in the school) and seasonal demand (12 months for the church, low use for the school during the summer)

# Annual Test

- Every registered conveyance in Illinois **must perform an annual** hydraulic pressure test and traction safety test.
- These tests must be performed by a Illinois Licensed Elevator Mechanic and every test **must be witnessed** by a Illinois Elevator Inspector.
- Escalators are tested annually for all safety devices, including the Step/Skirt Performance Index

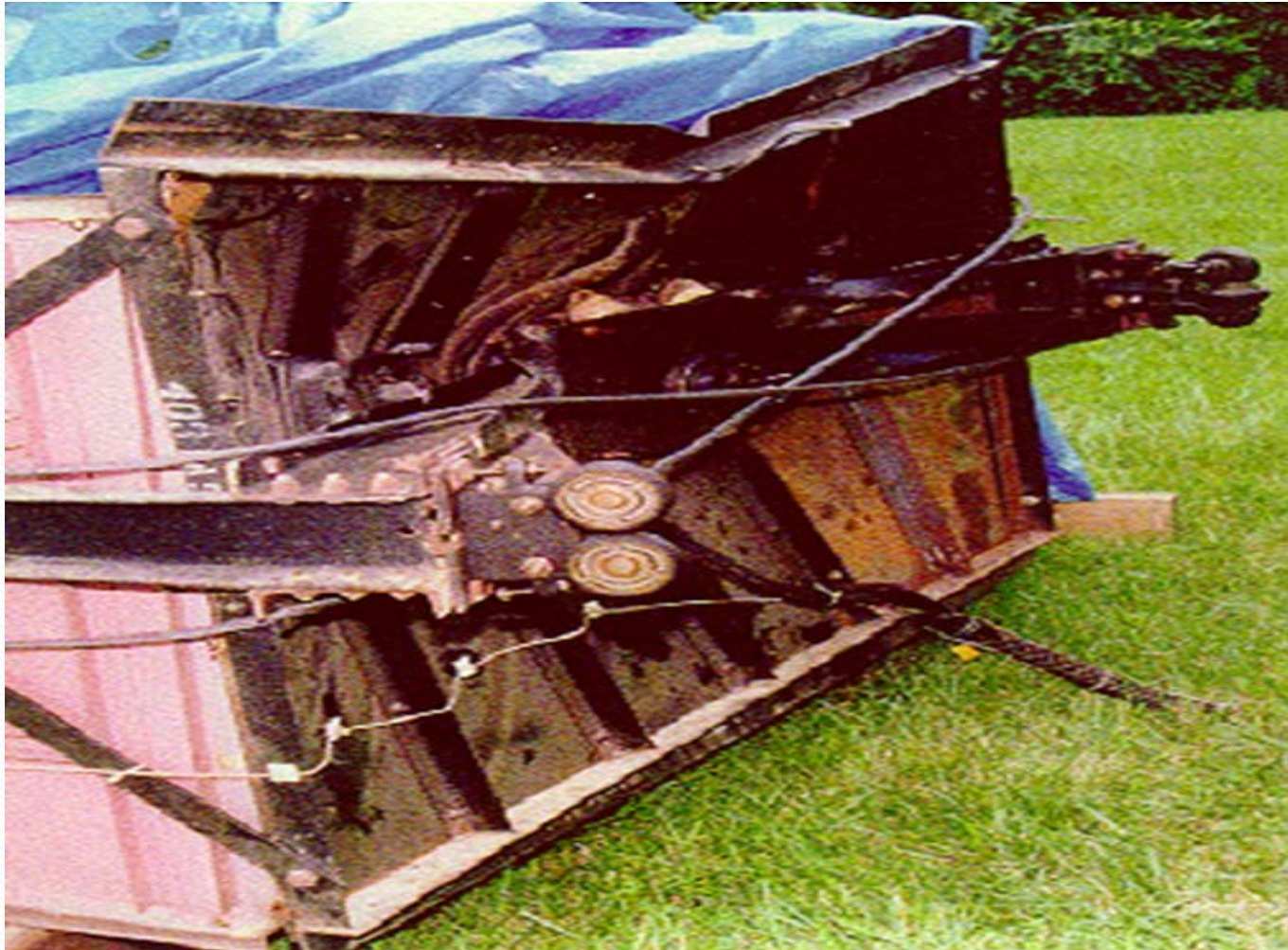


# No Safeties Required Hydraulic Elevators





# Hydraulic Elevator 4 Fatalities





MRL

# **Machine-Room-Less Elevators**

**Machine-Room-Less Elevators** are traction elevators that do not have a dedicated machine room above the elevator shaft. The machine sits in the override space and is accessed from the top of the elevator cab when maintenance or repairs are required. The control boxes are located in a control room that is adjacent to the elevator shaft on the highest landing and within around 150 feet of the machine.

. MRL elevators are comparable to geared traction elevators in terms of initial and maintenance costs, but they have relatively low energy consumption compared to geared elevators.

Machine-room-less elevators are becoming the most popular choice for mid-rise buildings where the travel distance is up to 300 feet. They are energy efficient, require less space, and their operation and reliability are on par with gear-less traction elevators.

# MRL'S

- While the hoisting motor is installed on the hoistway side wall, the main controller must always be installed outside the hoistway, typically on the top floor next to the landing doors. This controller is situated behind a locked cabinet, in a traditional type machine room with a self closing, self locking door which has to be unlocked using a key for maintenance, repair or emergency purposes.

## Speed/Distance

- MRL gearless machine speeds are currently 200 to 350 fpm . Travel distance is currently at 300 feet maximum distance.

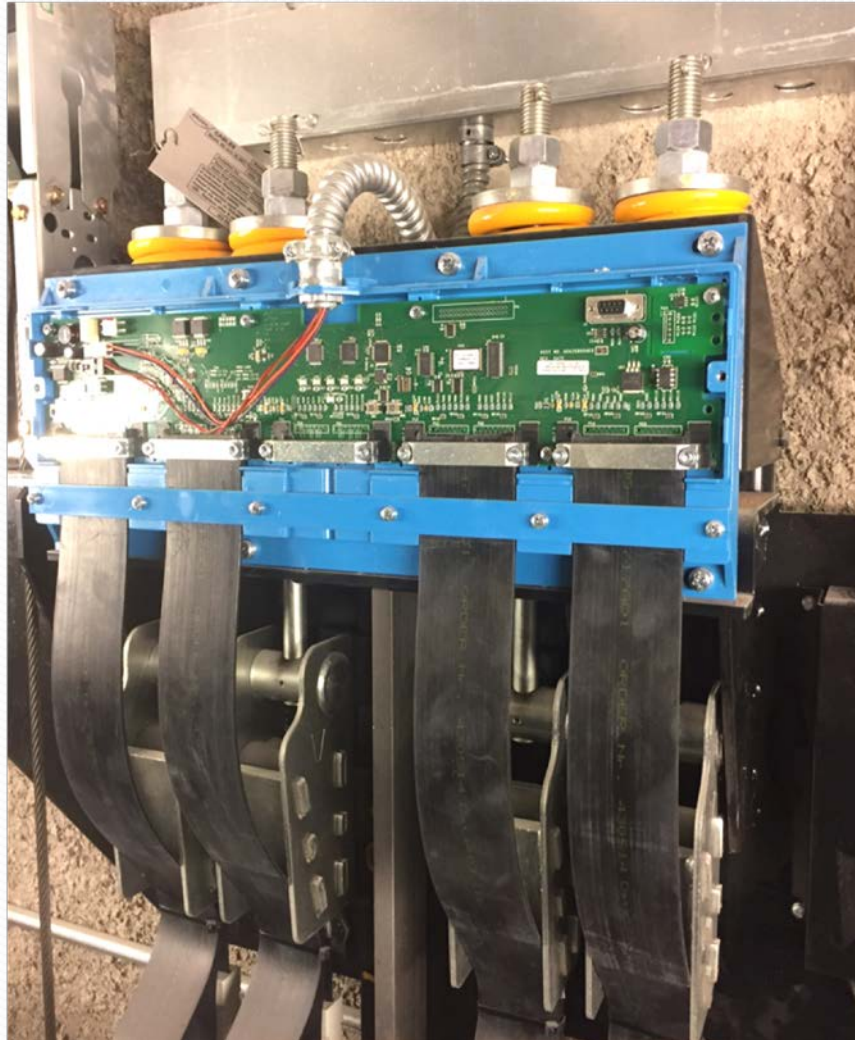
## A17.1

2.27.3.2.2(b): A machinery space containing a motor controller or driving machine located in the elevator hoistway, or a control space located in the elevator hoistway requires a fire alarm initiating device regardless of the presence of sprinklers.

# Belts

- Like normal traction elevators, M.R.L. elevators use the conventional steel cord ropes as the hoisting cables. Some elevator brands are using flat steel rope belts instead of conventional ropes. Manufacturers using this technology claim flat steel belt ropes, save space on the hoistway, and allow a minimal size of the hoisting sheave. Flat steel belts are also 30% lighter than conventional steel ropes.

# Monitor



# Belts



# Support



# Machine



# Controller

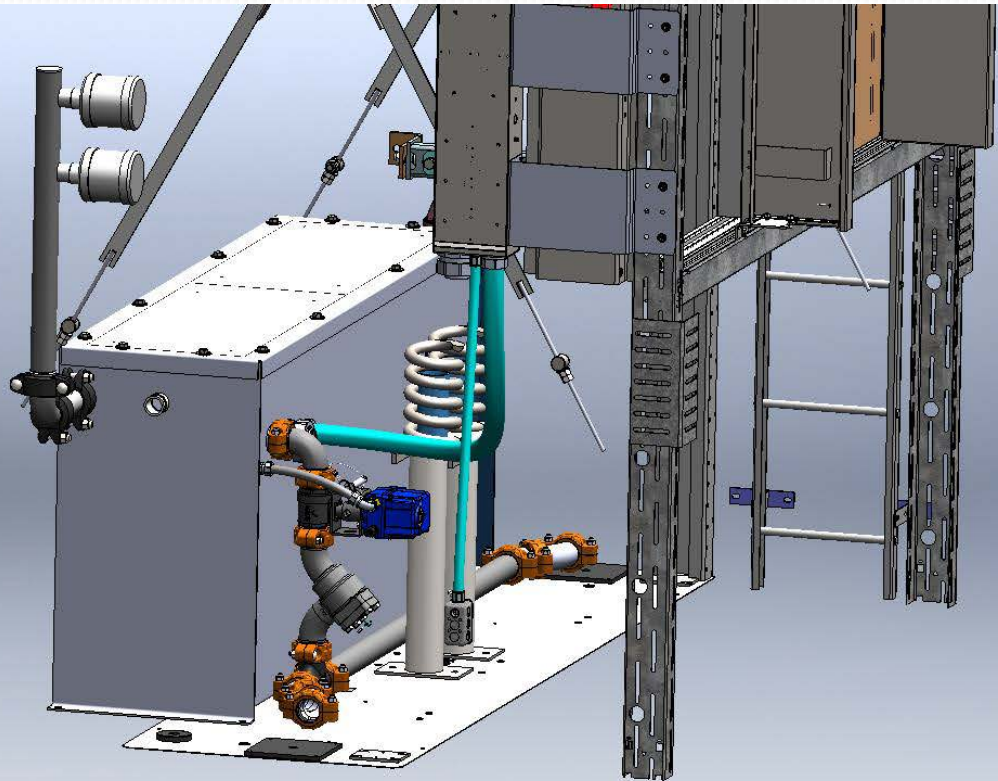




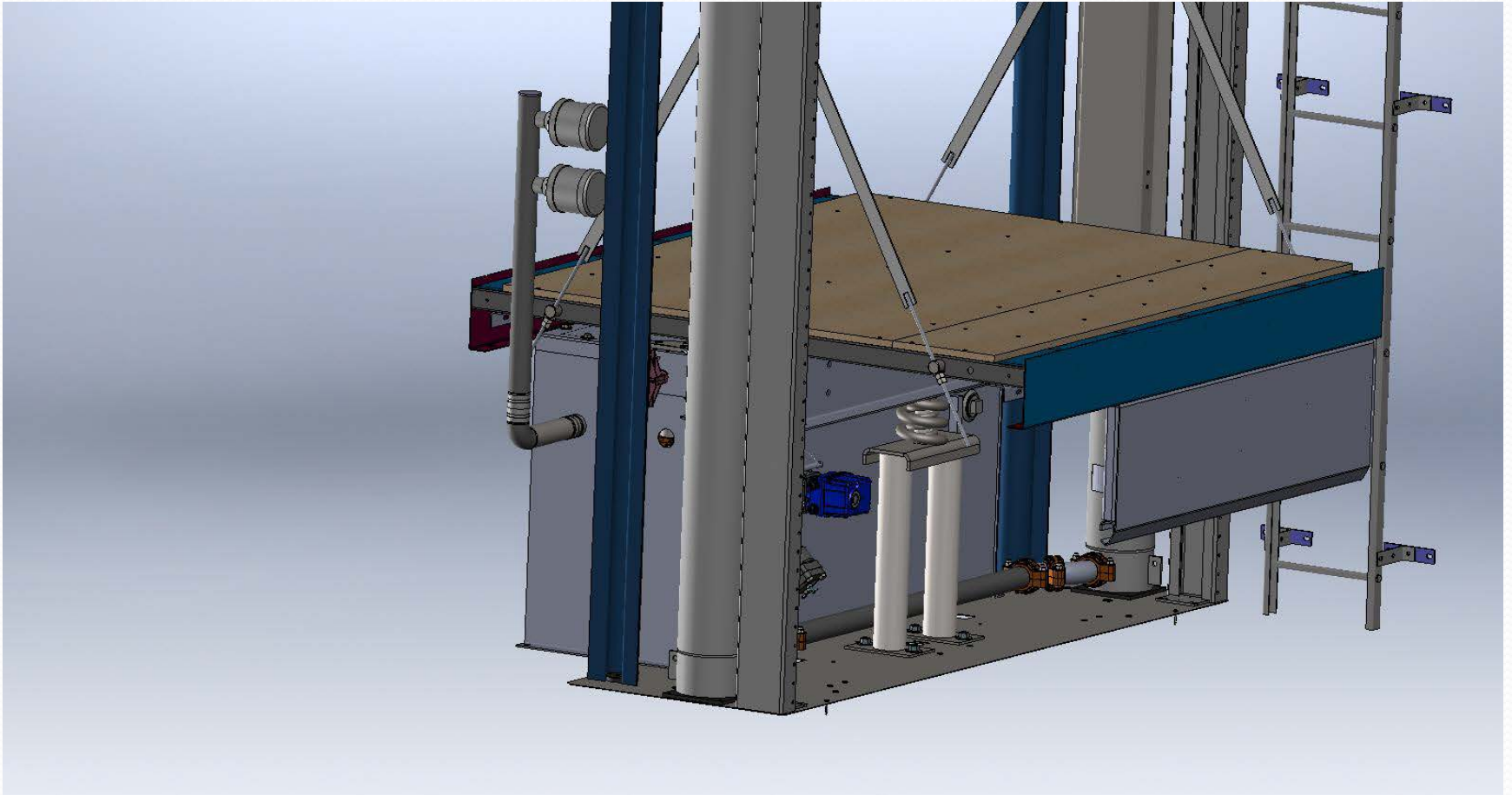
# Controller Type



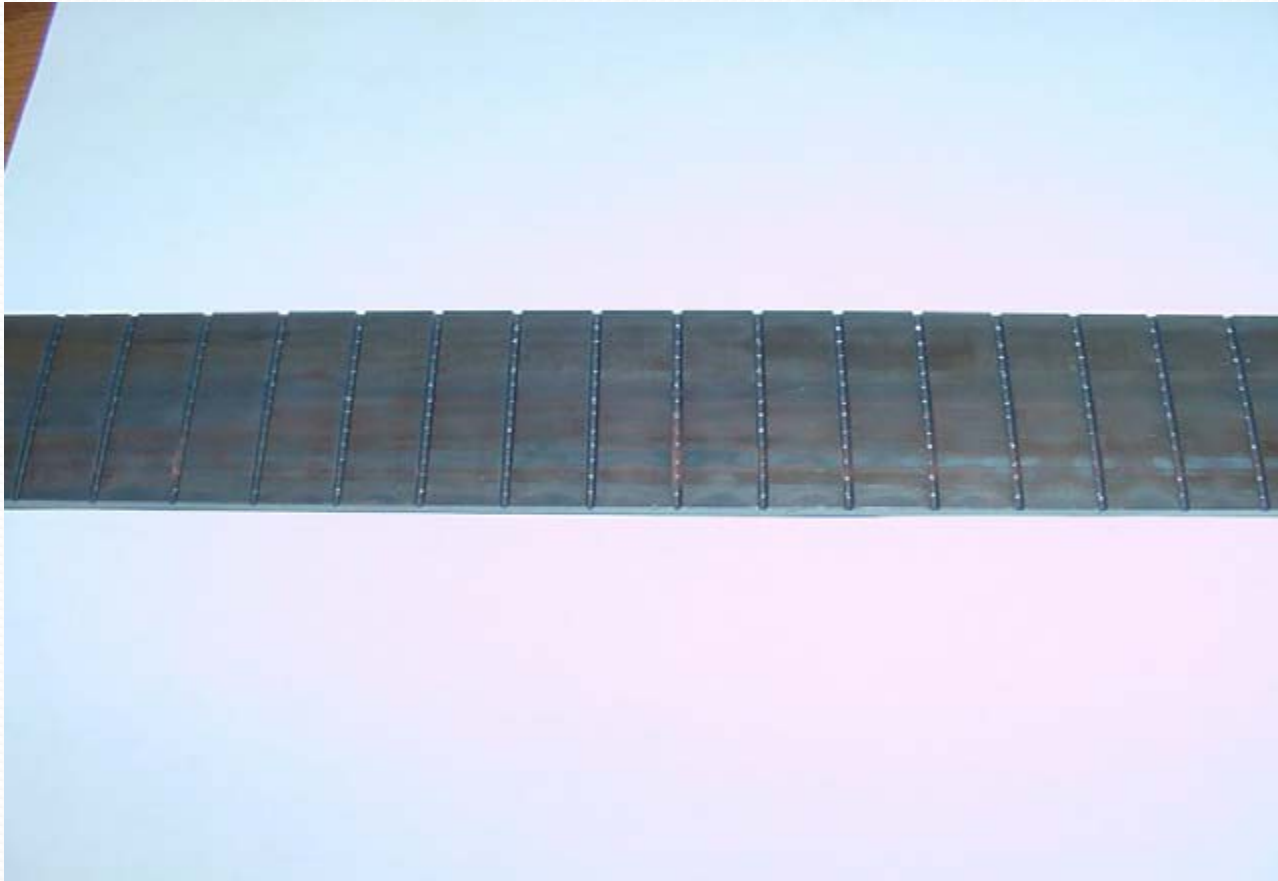
# Hydraulic



# Tank And platform



# Example of Good Coated-Steel Belt





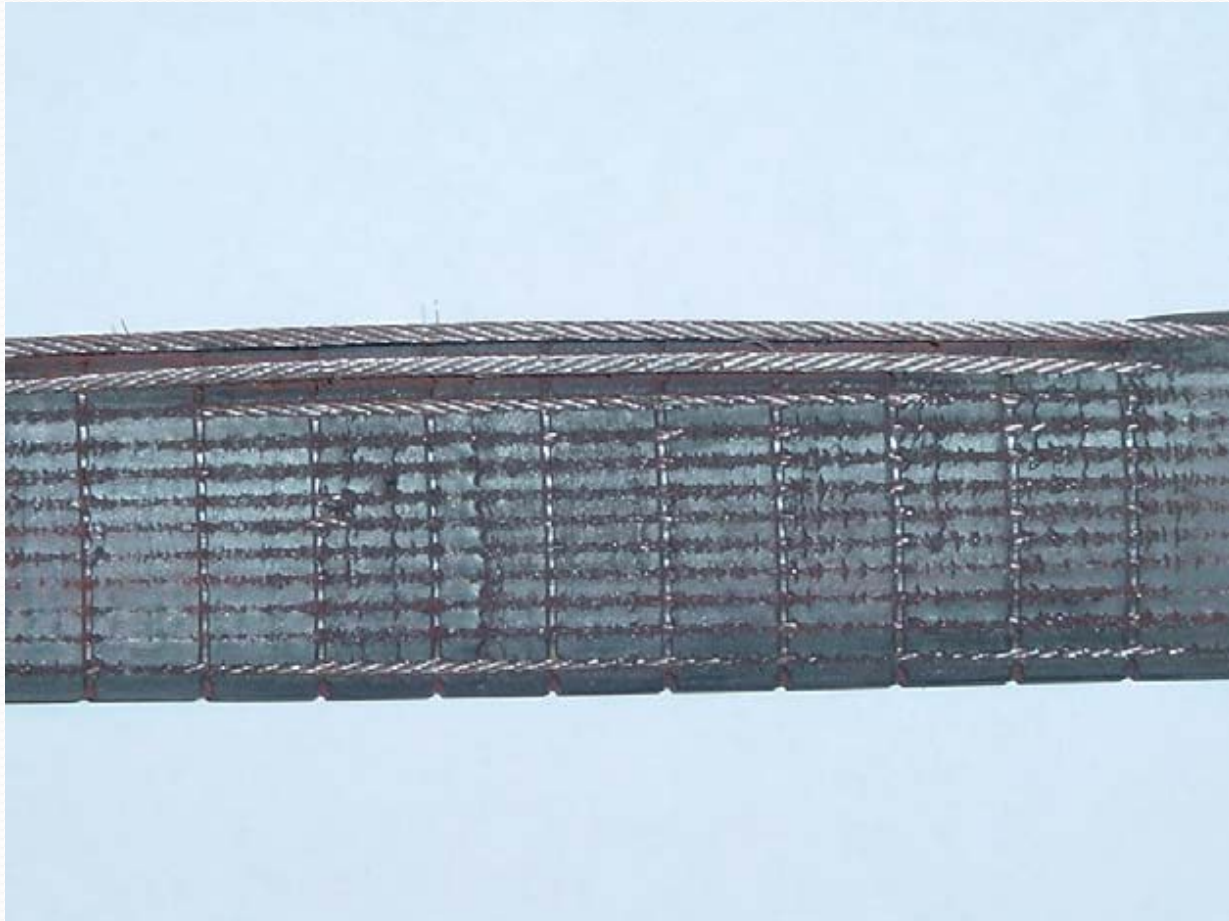
# MRL

Traction elevators comprised of belts require sprinkler protection at top and bottom of shaft.

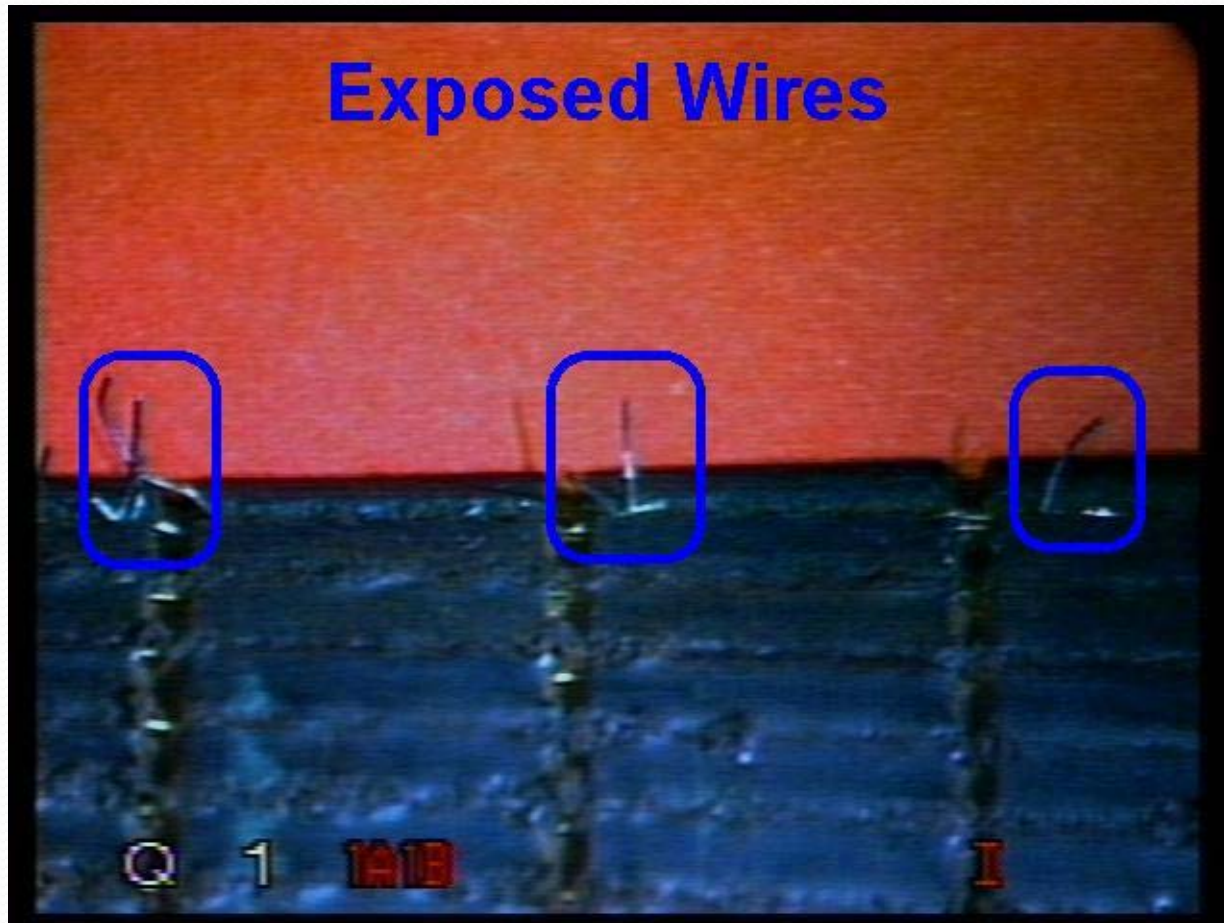
# Example of Polished Coated-Steel Belt – Severe Wear



# Example of Exposed Wires



# Example of Exposed Wires (Enlarged)





Lobby smoke within 21 ft  
of the centerline of each  
elevator door in a bank

# Example of Severe Rouging



# Aramid Rope/Banned



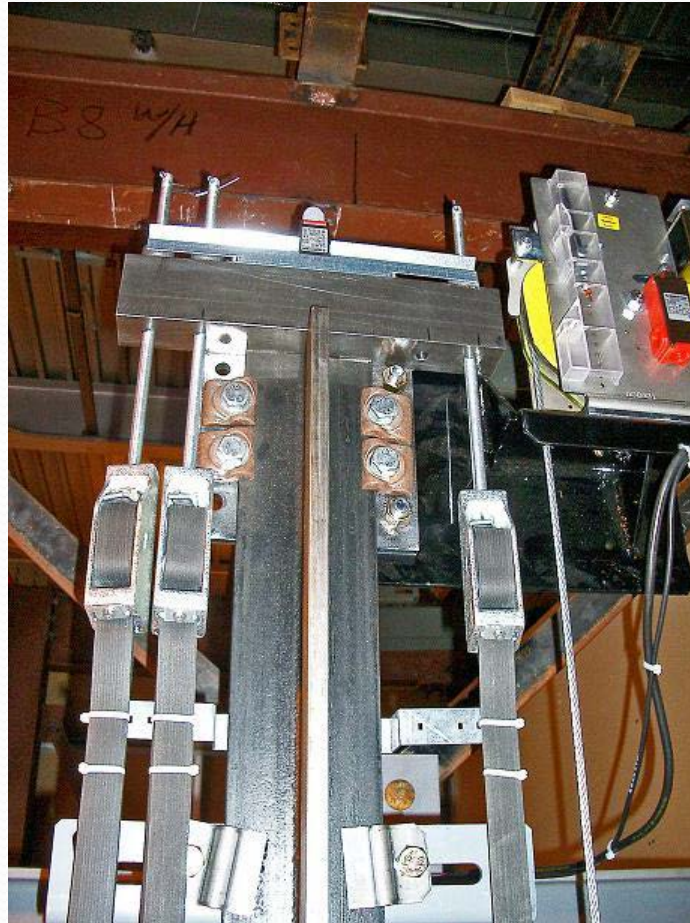
It monitors the condition of the  
steel cords



# Safety Feature

- Broken Suspension Detection A broken suspension member is detected by the control through a normally open safety switch located on the dead end hitch of the suspension system. When any single suspension member separates (or goes slack) a mechanical actuator will trip the switch. Once actuated the car will execute a stop at the next available landing and require a manual reset of the safety function. The car will be capable to move on inspection and access operations. Also used to detect slack suspension member

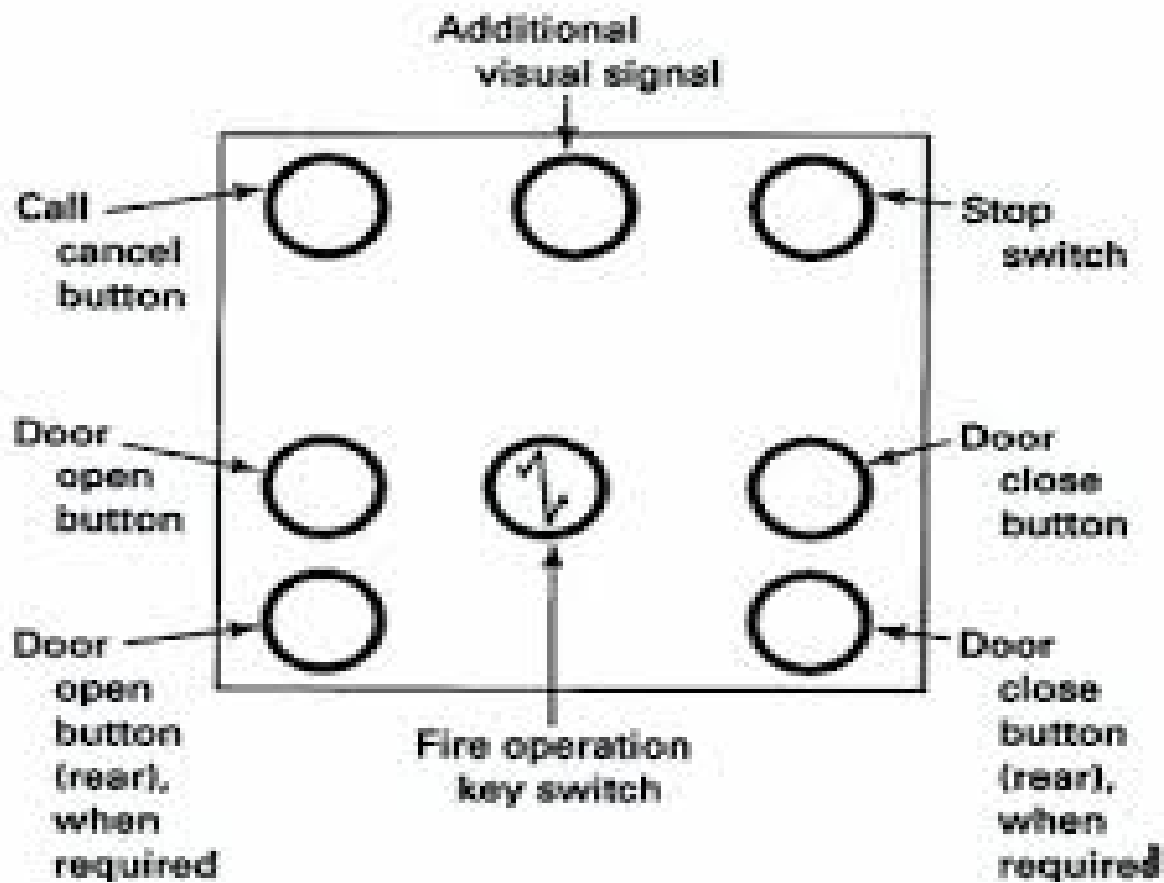
# Broken Suspension Detection





# Fireman's Recall Video

# Panel



# Panel





# MCP

- Maintenance Control Program

# Monthly Fire Service Log

## MONTHLY FIREFIGHTERS' SERVICE TEST LOG

BUILDING –

YEAR – 20\_\_

Month	Phase I	Phase II	Comments	Mechanic
January				
February				
March				
April				
May				
June				
July				
August				
September				
October				
November				
December				

## FEO-K1

- This key shall be of a tubular, 7 pin, style 137 construction and shall have a bitting code of 6143521



## Top Of Car Fall Hazard

No railings with a distance  
of 12” or less



Installed in all elevators

Pit ladders.

Door restrictors.

Phones.

Emergency lighting.

# Smoke Detectors

- 2.27.3.2.2 In jurisdictions enforcing the NBCC,
- smoke detectors, or heat detectors in environments not
- suitable for smoke detectors (fire alarm **initiating devices**), **used to initiate Phase I Emergency Recall**
- Operation, shall be installed in conformance with the
- requirements of the NBCC, and shall be located
- (a) at each elevator lobby served by the elevator
- (b) in the associated elevator machine room, machinery
- space containing a motor controller or driving
- machine, control space, or control room
- (c) in the elevator hoistway, when sprinklers are
- located in those hoistways
- NOTES:
- (1) 2.27.3.2.2: Smoke and heat detectors (fire alarm initiating devices) are referred to as fire detectors in the NBCC. Pull stations are not deemed to be fire detectors.
- (2) 2.27.3.2.2(b): A machinery space containing a motor controller or driving machine located in the elevator hoistway, or a control space located in the elevator hoistway requires a fire alarm initiating device regardless of the presence of sprinklers.

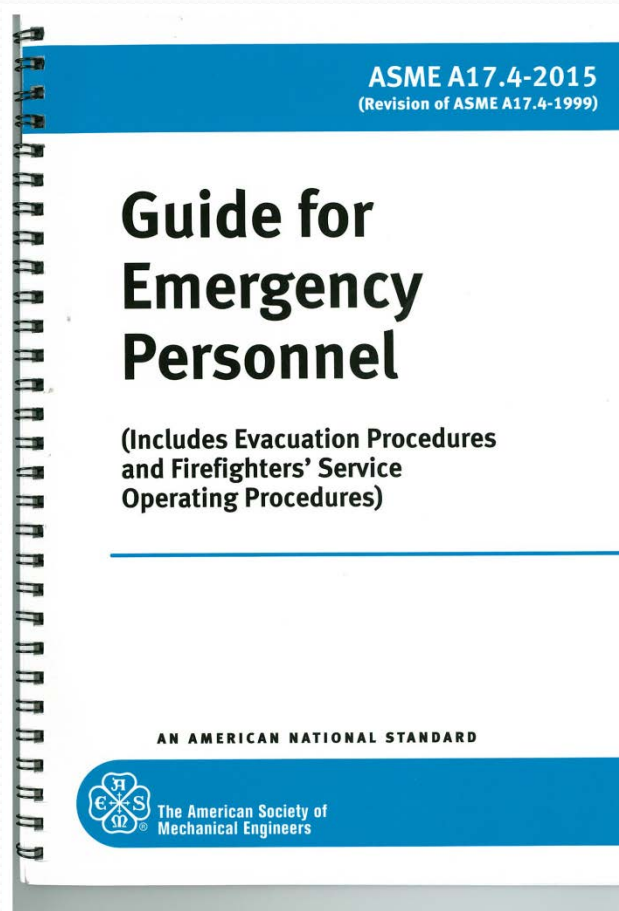


No Stop Switch/Alarm

Passenger

Elevators

# ASME A17.4 2015



# Access Hoistway

- Consequently, in light of the existing statutory and regulatory requirements, and for safety, the OSFM reminds all involved parties that only elevator personnel licensed by the State of Illinois (or those accompanied by licensed and trained elevator personnel) are permitted to access elevator pits and hoistways.

# Questions

